

Test Report

Testing Laboratory
Product Safety



Test report No.	QA20140701
Applicant:	KingRack
Test item:	Rear Bicycle Carrier
Item No.	Scorpion
Test date:	2014/5/27~7/1
Testing Location	KingRack Testing Lab
Test Principle:	XP 18 904 4
Test Result:	The item passed the test.

Test Engineer:	Lung	Date:	2014/7/2
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Reviewer:	Chiason	Date:	2014/7/2
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Remark notes:

1. Test sample should carry two e-bikes with 30kg each.
2. Rear bicycles carrier installed on the tow ball.

Static tests

Description of the Six Dimension Tensile Test

The test shall be according to figure 14.



Figure 1 - Six Dimension Tensile Test

This test shall be carried out as follows :

- a) Mount the rear bicycle carrier device on the tow ball.
- b) The screw of conic system of tight power is 60 N.m .
- c) Adjust the test E-bike to 30kg each.
- d) Measure and record the residual deflection.

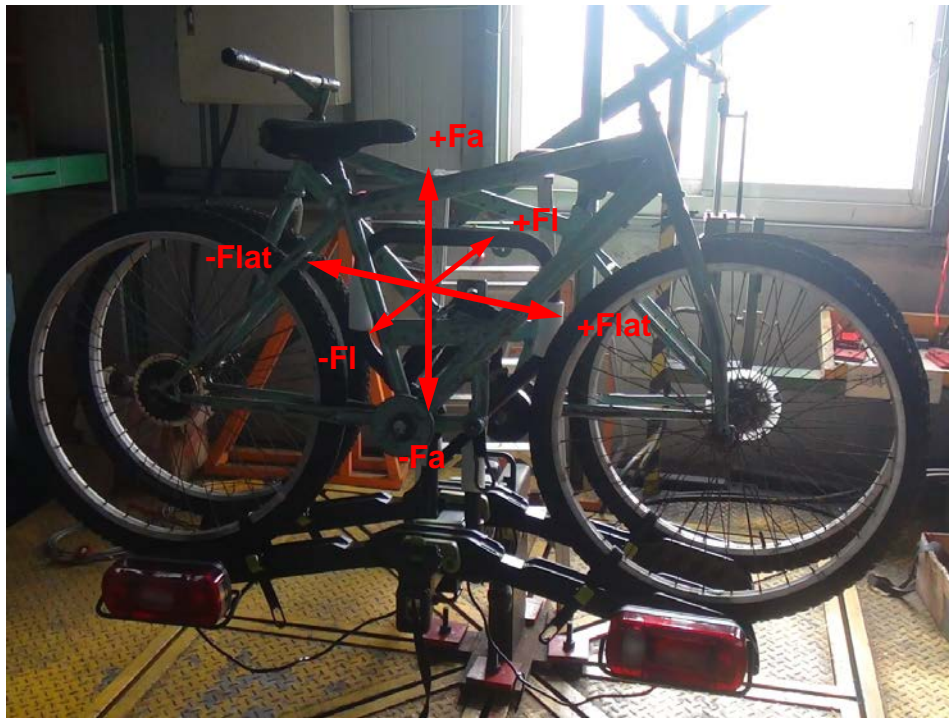


Figure 2 - Application of the forces on the test bicycles.



Figure 3 -Set the angle to zero.

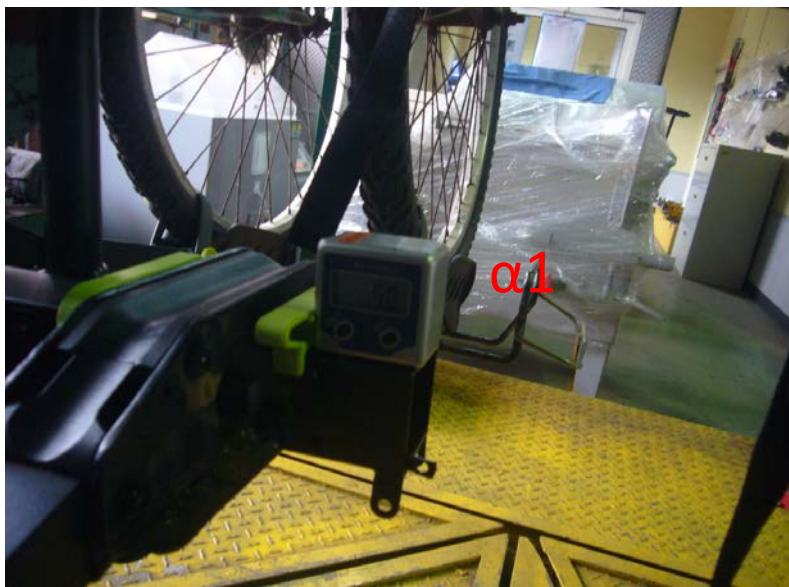


Figure 4 - measure α_1 angle.



Figure 5 - measure α_2 angle.



Figure 6 - Mark D position



Figure 7 - measure β_1 angle.

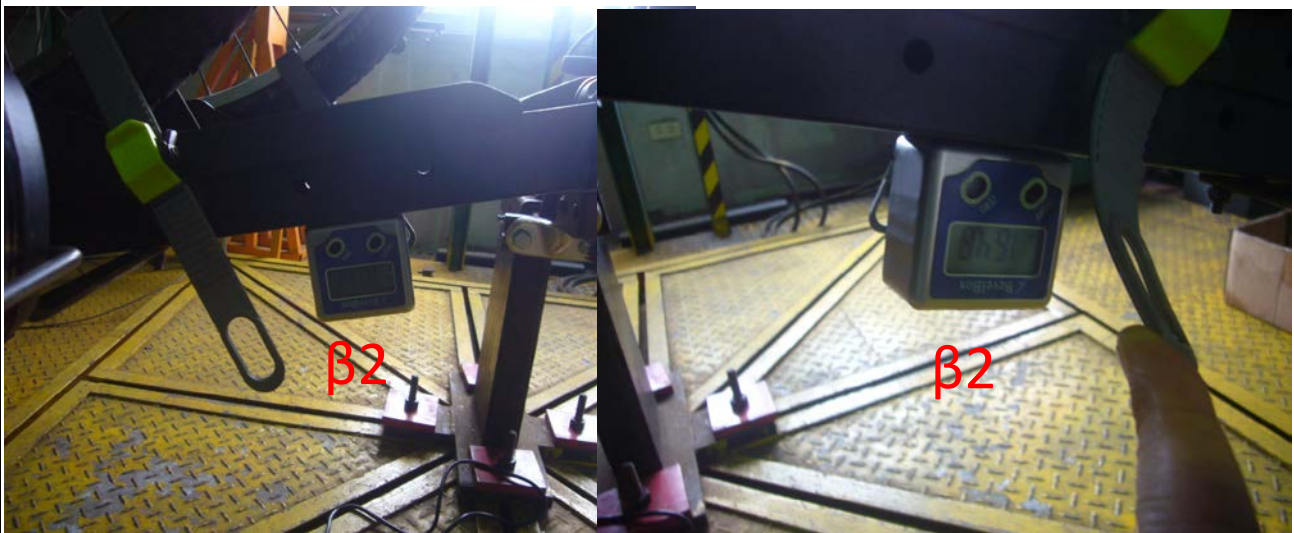


Figure 8 - measure β_1 and β_2 angle.

α (angle) $\leq 3^\circ$ δ (angle) $\leq 3^\circ$ e (distance) ≤ 5 mm
 β (angle) $\leq 3^\circ$ D (distance) ≤ 20 mm



+Fa		
	Before	After
$\alpha 1$	5.5°	5.6°
$\alpha 2$	174.8°	174.6°
$\beta 1$	-0.1°	0°
$\beta 2$	166.2°	165.9°
$\beta 3$	166°	166.4°
δ	0°	0°
D	0mm	0mm
Verdict	PASS	

Figure 9 - +Fa test, Force=225kg.



-Fa		
	Before	After
$\alpha 1$	5.6°	5.3°
$\alpha 2$	174.6°	175°
$\beta 1$	0°	0°
$\beta 2$	165.9°	166.1°
$\beta 3$	166.4°	166.2°
δ	0°	0°
D	0mm	0mm
Verdict	PASS	

Figure 10 - -Fa test, Force=225kg.

α (angle) $\leq 3^\circ$ δ (angle) $\leq 3^\circ$ e (distance) ≤ 5 mm
 β (angle) $\leq 3^\circ$ D (distance) ≤ 20 mm



+FI		
	Before	After
$\alpha 1$	4.7°	4.7°
$\alpha 2$	175.3°	175.3°
$\beta 1$	0.5°	0.4°
$\beta 2$	166.2°	166.1°
$\beta 3$	164.9°	166.5°
δ	0°	0°
D	0mm	0mm
Verdict	PASS	

Figure 11 - +FI test, Force=225kg.



-FI		
	Before	After
$\alpha 1$	5.1°	5.7°
$\alpha 2$	175.1°	174.7°
$\beta 1$	0.3°	0.5°
$\beta 2$	166°	166°
$\beta 3$	165.1°	164.9°
δ	0°	0°
D	0mm	0mm
Verdict	PASS	

Figure 12 - -FI test, Force=225kg.

α (angle) $\leq 3^\circ$ δ (angle) $\leq 3^\circ$ e (distance) ≤ 5 mm
 β (angle) $\leq 3^\circ$ D (distance) ≤ 20 mm



+Flat		
	Before	After
$\alpha 1$	5.5°	5.4°
$\alpha 2$	174.8°	174.8°
$\beta 1$	-0.1°	0.8°
$\beta 2$	165.7°	164.5°
$\beta 3$	166°	166.9°
δ	0°	0.6°
D	0mm	16mm
Verdict	PASS	

Figure 13 - +Flat test, Force=162kg.



-Flat		
	Before	After
$\alpha 1$	5.3°	5.2°
$\alpha 2$	174.8°	174.9°
$\beta 1$	-0.5°	-2°
$\beta 2$	165.1°	162.4°
$\beta 3$	166.1°	167.7°
δ	0°	1°
D	0mm	14mm
Verdict	PASS	

Figure 14 - -Flat test, Force=162kg.